1
Start
2
Fill_Bin
3
Load_Wait
4
Run_In
5
Dump_Bin
6
Run_Out
Fill_PB & Control_X
Not_Fill_PB | Not_Control_X
Level_CTR_Q
Load_PB & (Control_X & Truck_O...
Not_Control_X | Not_Truck_On_Ramp
Not_Control_X | Not_Truck_On_Ramp
Not_Control_X | Not_Truck_On_Ramp
Run_Out_Timer_OVER
Bin_Empty_Ls
Rin_In_Timer_OVER